

Color Sheet-fed Digital Press

# RICOH Pro C7500

**RICOH**  
imagine. change.



Do more with a 5<sup>th</sup> Color digital press  
that delivers true production level performance.

# Unlock a full spectrum of opportunity.

Powerfully robust. Creatively engineered. The RICOH Pro C7500 5<sup>th</sup> Color Station Digital Press comes to market with enhanced performance, upgraded media handling and built-in automation — all so you can take on more work and meet the growing desire for creative communication that engages audiences and drives actions.

Tackle premium jobs with cost certainty. Streamline workflows. And turn information into inspiration. Do it all with our newest digital press.

5<sup>th</sup> Color toners include gold, silver, neon pink, neon yellow, clear, white and invisible red

## Product highlights

- 5<sup>th</sup> Color capabilities\*
- Print speeds up to 95 ppm\*\*
- Maximum paper capacity of 16,200 sheets
- Media support from 40 to 470 gsm
- Oversized options up to 49.6" long
- Auto duplexing up to 13" × 38"
- Professional inline finishing
- 21-inch Smart Operation Panel
- Auto color calibration
- Precise registration
- 2400 × 4800 dpi resolution



\* 5<sup>th</sup> Color activation plans vary by sales channels. Please consult your Ricoh sales representative regarding activation method.  
\*\* Standard speed is 85 pages per minute; with the optional Productivity Upgrade Kit, speed increases to 95 pages per minute.

# Premium outcomes. Infinite possibilities.

Differentiate yourself with the power of Ricoh's 5<sup>th</sup> Color Station. Achieve vivid colors comparable to offset, from brighter oranges to deeper purples and luscious greens. Elevate applications with premium gold and silver. Use neon pink or neon yellow for high-impact messaging. Open the door to a new set of customers with invisible red for affordable security on certificates and tickets. Apply white as a base layer to deliver incredible graphics on colored and transparent media. Add clear to photos and logos for a slick look and explore unique patterns for luxury effects.



CMYK only

5<sup>th</sup> Color Neon Pink toner  
blended with CMYK



## Blend in to stand out

### Print structure overview

Neon Pink

CMYK base

Media



### 6 unique colors created



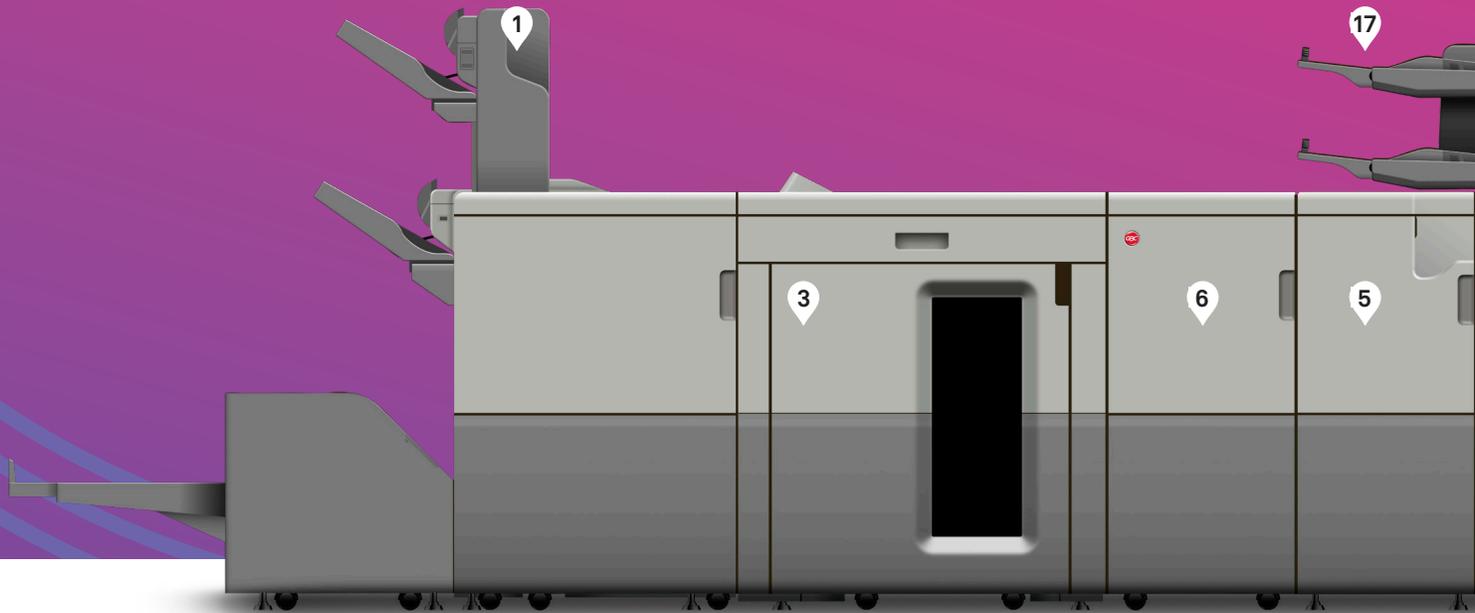
### Blend guide

C55		100
C70 M10		100
Y100		100
M30 Y100		100
Y32		50
		100



# More media. More color. More possibilities.

Choose either the new Fiery® N-50A or N-70A Color Controller Digital Front End based on Fiery and Ricoh technology to get more jobs done in a day. Process larger and more complex files faster than ever.



**1 3,500-Sheet Booklet & Staple Finisher (SR5120)\***

Saddle-stitch booklets up to 30 sheets and staple up to 100 sheets quickly at sizes up to 13" × 19.2".

**2 Plockmatic Booklet Maker PBM5035/5035s\*°**

Create booklets up to 50 sheets of paper inline or offline with three-sided trimming and square fold. Supports up to 350 gsm coated or uncoated paper stocks.

**3 High-Capacity Stacker (SK5040)\***

A 5,000 sheet stacker with a rollaway cart quickly moves large output volumes to offline binding, or packing and shipping.

**4 Perfect Binder (GB5010)\*°**

Glue and bind up to 200 sheets with three-edge trimming, including covers up to 300 gsm.

**5 Six-Position Multi-Folding Unit (FD5030)\***

Execute up to six types of folds to give your customers a wider range of finished documents.

**6 GBC StreamPunch™ Plus & StreamWire\***

Achieve professional quality with inline punching for media up to 300 gsm. Automate inline binding systems for twin-loop wire-bound booklets.

**7 Full-Color Touch Screen Control Panel**

Transition between jobs effortlessly via fingertip control and animated guides from the post-mounted 21-inch Smart Operation Panel.

**8 Status Light Pole**

Know the moment maintenance is required, even if you're away from the device.

**9 VCSEL & Active Toner Density Control°**

Create output with brilliant colors and smooth gradations for sharper text and more precise reproductions.

**10 Oversize & Heavy Media Support°**

Handle more types of media, including up to 13" × 19" standard paper sizes, a 38" oversize option, and heavy media up to 173 lb. cover (470 gsm), and keep more jobs in-house.

\*Optional

°Not shown



**11 Media Identification Unit\***

Eliminate guesswork during print production prep work and easily associate media with the closest available match in your media library.

**12 Paper Trays (Standard)**

With a total paper capacity of 4,400 sheets, you can print with fewer reloads. Increase capacity to 16,200 sheets with optional paper sources.

**13 Active Tray Indicators**

Find out which tray is currently being fed into the printer so you can refill other paper sources without interrupting the run.

**14 Vacuum Feed Large Capacity Input Tray Type S14\***

Ensure paper feeds run continuously with a three-belt air-blasting tool that handles coated papers up to 173 lb. cover (470 gsm).

**15 Bridge Unit (BU5010)\*°**

Extend print runs and minimize interruptions by bridging three 4,400 sheet trays.

**16 Vacuum Feed LCIT (RT5150)\***

4,400 sheet Vacuum Feed LCIT can handle paper sizes up to 13" x 19.2" and paper weights up to 173 lb. cover (470 gsm).

**17 Cover Interposer Tray (CI5040)\***

Feed pre-printed sheets for fast production of front and back covers.

**18 Plockmatic High Capacity Interposer\*°**

Use for automatically inserting pre-printed offset prints, front covers, back covers or tabs into your finishing workflow.

**19 Multi Bypass Tray (BY5020)\*°**

Feed up to 500 sheets of specialty stocks, including sizes up to 49.6" and expand what you can offer customers.

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Expand your offerings to **stay current** and relevant to client needs

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## Engineered for easy operation.

Offer the premium products your customers demand — on time and on budget. The RICOH Pro C7500 is a high-performance digital press designed to power productivity. An intuitive 21-inch Smart Operation Panel provides a wider field of vision and the ability to remotely monitor the system from a smartphone or tablet. Specialty toners can be swapped in under 15 minutes, minimizing downtime. Built-in automation, such as color calibration, front-to-back registration and auto duplexing up to 13" × 38" keeps work flowing smoothly for operators of all skill levels.

## Sophistication meets simplicity.

Informed by real-world needs, the RICOH Pro C7500 is packed with innovation that removes complexities. Powerful controllers manage mixed media jobs with ease and make it possible to create highly-targeted mailers, catalogs, welcome kits and more with printing that aligns variable data with variable imagery. Add automated workflow solutions to eliminate manual steps and choose from an array of industry-leading finishing options to fold, cut, crease and bind jobs, all inline.



Visit [takealookatricohproduction.com/5thcolor](http://takealookatricohproduction.com/5thcolor) to see more applications and watch video tutorials.

## More media. More opportunities.

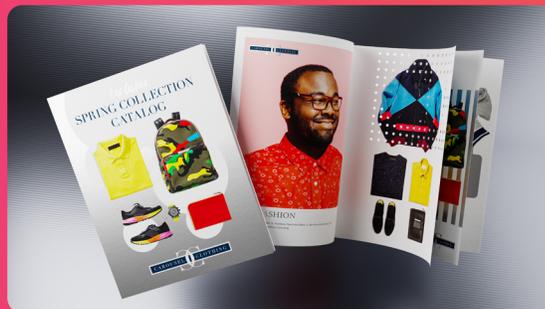
Enhancements to the Media Identification Unit and Media Library enable everyone in your organization to achieve best-in-class, repeatable results. Confidently run specialty stocks, synthetics, oversized sheets and magnetic media. Go thin or heavy with paper weights from 40 to 470 gsm. From instruction pamphlets and decorative liners to short-run packaging and unique direct mailers, the RICOH Pro C7500 gives you more ways to produce robust applications and meet even the tightest deadlines.

## Manage costs. Increase profits.

Empower your sales reps with the technology they need to accurately price 5<sup>th</sup> Color jobs. Calculate specialty toner costs using the Fiery® Smart Estimator Tool on the RICOH Pro C7500 — accessible via the Fiery Command WorkStation. Formulate an estimate based on your per bottle cost, export the information and convert it to a file that can easily be integrated into your MIS system. This ensures margins are met and profitability goals are reached. Enjoy greater cost certainty and a more accurate estimate of the overall job.

## Exclusive resources. Dynamic services.

With Ricoh by your side, success starts from day one. Gain 24/7 access to turnkey marketing materials, print samples, how-to guides and a library of video tutorials. Tap into Ricoh's Professional Services team for targeted assistance. Our portfolio of right-sized solutions helps fast-track your goals, from web-to-print and color management to marketing automation, package design, advanced finishing and so much more. We deliver everything you need to educate operators and maximize sales.



Speak to your dedicated Ricoh specialist to request samples and schedule a demo.

# RICOH Pro C7500

## SYSTEM SPECIFICATIONS

### Hardware Specifications

Process	4-drum (standard) / 5-drum (optional) dry electrostatic transfer system with internal transfer belt
Fusing Engine Speed	Oil-less, belt fusing method 85 ppm (standard) 95 ppm (with the optional Productivity Upgrade Kit)
Max. Monthly Volume Duty Cycle	240K 1,500K 1,700K (with the optional Productivity Upgrade Kit)
Resolution	2400 x 4800 dpi VCSEL
Warm-Up Time	Less than 300 sec.
Limitless Paper Supply	Supply Supported
Paper Size	13" x 19.2" - 13" x 49.6" (when using Oversize Tray option) 12.7" x 18.9" - 12.7" x 49.4" (when using the Oversize Tray option)
Maximum Printable Area	Tray 1: 52 - 300 gsm Tray 2: 52 - 256 gsm Trays 3 - 8: 40 - 470 gsm Optional Vacuum Feed LCIT RT5150 Optional Bypass Tray 52 - 216 gsm
Paper Weight	Uncoated Paper, Coated Paper (gloss and matte), Recycled Paper, Preprinted, Letterhead, Pre-punched, Tab Stock, Textured Paper, Label Paper, Carbonless Paper
Paper Type	Tray 1: 1,000 sheets x 2 (Tandem) Tray 2: 500 sheets Tray 3 - 8: 2,200 sheets Optional Bypass Tray: 500 sheets Optional Banner Sheet Tray: 800 sheets Optional Extension Banner Sheet Tray: 500 sheets
Paper Capacity	220 - 240 V, 16 A x 2, 50/60 Hz
Power Source	Less than 5,000 W
Max. Power Consumption	Less than 5,000 W
Typical Electricity Consumption (TEC)*	14,400,000 A4 pages or 5 years
*Typical Electricity Consumption by ENERGY STAR® program	
ENERGY STAR	Certified
EPEAT	Silver (N-70A Controller)
Dimensions (W x D x H)	52" x 36" x 74" (including status pole)
Weight	Less than 1,235 lbs.

### Printer Controllers

<b>Fiery Controller N-70A/N-50A</b>	
Fiery System Version	Fiery FS500 Pro
Configuration	External
Memory	8GB RAM (4GB x 2)
CPU	i5-8500 Processor
HDD	SSD Boot Drive for OS and Fiery software + 1TB HDD
Operating System	Windows 10 IoT Enterprise 2019 LTSB

### Accessories

<b>Vacuum Feed Large Capacity Tray (LCIT RT5150)</b> (Max. 3 units per system)	
Paper Capacity	4,400 sheets (2,200 sheets x 2 Trays)
Paper Size	3.94" x 5.5" - 13" x 19.2"
Paper Weight	Trays 3 - 4: 40 - 470 gsm Trays 5 - 8: 40 - 400 gsm
Dimensions (W x D x H)	41.5" x 28.7" x 39.4"
Weight	507 lbs.
<b>Vacuum Feed Oversize Tray Type S9</b>	
Paper Capacity	730 sheets
Paper Size	8.27" x 16.54" - 13" x 27.5"
Paper Weight	52 - 400 gsm Width of LCIT RT5120 will extend to 50.8"
<b>Extension Vacuum Feed Banner Sheet Tray Type S14</b>	
Paper Capacity	500 sheets
Paper Size	8.27" x 16.54" - 13" x 38"
Paper Weight	52.3 - 470 gsm (16.54" - 19.2") 52.3 - 300 gsm (19.3" - 27.5") 63.1 - 300 gsm (27.6" - 38")

<b>Multi Bypass Tray Unit (BY5020)</b>	
Paper Capacity	500 sheets
Paper Size	3.94" x 5.5" - 13" x 19.2" Maximum paper size extends up to 13" x 27.5" by adding the optional Multi Bypass Sheet Tray Type S9
Paper Weight	52 - 216 gsm
<b>Cover Interposer Tray (CI5040)</b>	
Paper Capacity	400 sheets (200 sheets x 2 Trays)
Paper Size	5.5" x 8.5" - 13" x 19.2"
Paper Weight	52 - 350 gsm
Air Assist	Supported
Double Feed Detection	Optional
Dimensions (W x D x H)	13" x 28.7" x 50.8"
Weight	110 lbs.
<b>4,500-Sheet Finisher with 100-Sheet Stapler (SR5110)</b>	
Paper Capacity	Lower Shift Tray: 3,500 sheets Upper Shift Tray: 1,000 sheets
Paper Weight	Lower Shift Tray: 52 - 470 gsm Upper Shift Tray: 52 - 350 gsm
Punch	Optional 2/3 hole
Dimensions (W x D x H)	39.2" x 28.7" x 55.7"
Weight	298 lbs.
<b>3,500-Sheet Booklet Finisher with 100-Sheet Stapler (SR5120)</b>	
Paper Capacity	Lower Shift Tray: 2,500 sheets Upper Shift Tray: 1,000 sheets
Paper Weight	Lower Shift Tray: 52 - 470 gsm Upper Shift Tray: 52 - 350 gsm
Punch	Optional 2/3 hole
Saddle Stitch Staple	Supported
Paper Size	7.2" x 10.2" - 13" x 19.2"
Paper Weight	52 - 350 gsm
Dimensions (W x D x H)	52 - 80 gsm up to 30 sheets/120 pages 39.2" x 28.7" x 55.7"
Weight	353 lbs.
<b>Booklet Trimmer (TR5050)</b>	
Trimming Type	One Side Edge
Trimming Capacity	Up to 30 sheets/120 pages
Paper Size	7.2" x 10.2" - 13" x 19.2"
Stack Capacity	Up to 60 sets
Limitless Stack	Supported
Dimensions (W x D x H)	43.9" x 23.3" x 21.9"
Weight	166 lbs.
<b>High Capacity Stacker (SK5040)</b>	
Paper Capacity	5,000 sheets; Proof tray: Additional 250 sheets
Paper Weight	52 - 470 gsm
Rollaway Cart	Standard and Optional additional carts available
Dimensions (W x D x H)	35.4" x 28.7" x 39.8"
Weight	Stacker: 264 lbs.; Rollaway cart: 33 lbs.
<b>FD5030 Multi-Folding Unit</b>	
Folding Type	Z-Fold, Half-Fold/Print inside, Half-Fold/Print outside, Letter Fold-in/Print inside, Letter Fold-in/Print outside, Letter Fold-out
Single Sheet Mode	Half-Fold/Print inside, Half-Fold/Print outside, Letter Fold-in/Print inside, Letter Fold-in/Print outside, Letter Fold-out
Multiple Sheets Mode	Half-Fold/Print inside, Half-Fold/Print outside, Letter Fold-in/Print inside, Letter Fold-in/Print outside, Letter Fold-out
Paper Size Single Sheet	Z folding: 8.5" x 11" - 12" x 18"; Half folding: 8.5" x 11" - 13" x 19.2"; Letter folding: 8.5" x 11" - 12" x 18"; Double Parallel folding: 8.5" x 11" - 12" x 18"; Gate folding: 8.5" x 11" - 12" x 18"; Half folding: 8.5" x 11" - 13" x 19.2"; Letter Fold-in: 8.5" x 11" - 12" x 18"; Letter Fold-out: 8.5" x 11" - 8.5" x 14"
Multiple Sheets Mode	Half folding: 8.5" x 11" - 13" x 19.2"; Letter Fold-in: 8.5" x 11" - 12" x 18"; Letter Fold-out: 8.5" x 11" - 8.5" x 14"
Paper Weight	64 - 105 gsm
Single Sheet Mode	64 - 80 gsm
Multiple Sheets Mode	18.5" x 28.7" x 39.4"
Dimensions (W x D x H)	203 lbs.
Weight	
<b>Plockmatic High Capacity Interposer (HCI3500)</b>	
Paper Capacity	3,500 sheets (1,750 sheets x 2 Trays)
Paper Weight	65 - 350 gsm
Paper Size	4.72" x 8.27" - 13" x 26"
Dimensions (W x D x H)	47.2" x 28.7" x 43"
Weight	551 lbs.

<b>Plockmatic MPS - Oversize Sheet Stacker</b>	
Paper Capacity	2,000 sheets
Paper Weight	150 - 470 gsm
Paper Size	8.5" x 11" (LEF) - 13" x 49.6"
Dimensions (W x D x H)	35.4" x 26.8" x 41.8" (width extends to max. 55")
Weight	172 lbs.
<b>Plockmatic Booklet Maker (PBM350e)</b>	
Paper Size	8.5" x 11" - 12" x 18"
Paper Weight	64 - 300 gsm
Set Size	2 - 35 sheets - 80 gsm
Dimensions (W x D x H)	55.9" x 35.4" x 27.6"
Weight	297 lbs.
Optional	Trim Module, Book Fold Module, Cover Feeder, Rotate, Crease Trimmer
<b>Plockmatic Booklet Maker PBM5035/5035S</b>	
Paper Size	Staple: 8.11" x 8.27" - 12.6" x 24.4" Stitch: 4.27" x 8.27" - 12.6" x 24.4"
Paper Weight	18 lb. Bond to 130 lb. Cover (dependent on paper type and quality)
Book Thickness	Min. Set: 1 sheet of 20 lb. Bond Max. Finished Book: 0.393" (approx. 200 pages 20 lb. Bond) Max. Set: 0.137" or 0.196" (approx. 35 sheets and 50 sheets of 20 lb. Bond)
<b>GBC StreamPunch Plus</b>	
Punched Paper Sizes	5.5" x 8.5", 8.5" x 11", 8.5" x 14", 11" x 17", 12" x 18"
Punched Media	75 - 300 gsm
Weight Range	
Tab Punching	Supported
"Two-Up" Punching	Supported
Dimensions (W x D x H)	17.5" x 28.7" x 39.4"
Weight	220 lbs.
<b>GBC StreamWire (GBC StreamPunch Plus is required)</b>	
Paper Sizes	8.5" x 11" (LEF)
Paper Weight	75 - 300 gsm
Number of Loops	8.5" x 11" (LEF) - 32 loops
StreamWire Supply	Black, White or Silver Up to 30, 50, 60, 70 or 80 Sheets
Tab Stock	Supported
Dimensions (W x D x H)	34" x 38" x 34"
Weight	500 lbs.
<b>Additional Accessories</b>	
Multi Bypass Banner Sheet Tray Type S9, Buffer Pass Unit Type S9, Bridge Unit BU5020, Extension Output Banner Sheet Tray Type S14, SR5000 Series Output Tray for Banner Sheet Type S6, Perfect Binder GB5010, Plockmatic LCT3500 XL, Plockmatic CT XL, RPIP Interface Box Type S3	
<b>Consumables</b>	
Black Toner	67.0K prints/bottle*
Cyan Toner	67.0K prints/bottle*
Magenta Toner	67.0K prints/bottle*
Yellow Toner	67.0K prints/bottle*
Clear Toner	29.2K prints/bottle**
White Toner	19.0K prints/bottle**
Neon Yellow Toner	27.8K prints/bottle**
Neon Pink Toner	27.8K prints/bottle**
Invisible Red Toner	20.6K prints/bottle**
Silver Toner	19.0K prints/bottle**
Gold Toner	19.0K prints/bottle**
Waste Toner Bottle Yield	175K prints/bottle*
*Based on 8.75% coverage (LT)	
**Based on 15% coverage (LT)	
TCRU Program	Supported
<b>Workflow Solutions Supported</b>	
RICOH ProcessDirector®, RICOH TotalFlow™ Producer, RICOH TotalFlow Prep, RICOH TotalFlow Production Manager, RICOH TotalFlow BatchBuilder™, EFI DirectSmile, ePS MarketDirect StoreFront, CGS/ORIS Lynx & Evaluate Fiery® Central, Fiery Color Profiler Suite, Objectif Lune	
Specifications are subject to change without notice. Contact Ricoh for a list of certified media.	



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EPEAT Silver rating is applicable only in the USA.

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